

MAINTENANCE & CLEANING

PC350's high quality powder coated aluminum extrusions are an excellent choice which offer a beautiful finish as well as excellent durability. However, even the best finish needs a little care during installation and daily use as occasional damage may occur.

The following general guide is intended to assist architects, contractors, owners, building managers, and others concerned with care and maintenance of powder coated, anodized finishes on architectural metal. The following are suggested methods for establishing safe cleaning processes and recommended maintenance procedures for PC350's products.

Maintenance work on PC350 product is to be completed by a Certified Contractor. All cleaning instructions noted below for each product supplied and installed by PC350 shall be followed or the warranty provided may become null and void. For any additional questions you may have with PC350 product we ask you to call us directly.

FRAMING:

- Powder coat black framing is a maintenance free product, regular care and cleaning is required with luke warm water, a non-abrasive cloth and mild detergent.
- Annual inspections with respect to assuring that there are no loose components and mechanical fasteners are appropriately set.

SWING DOORS:

- Product is to be cleaned with luke warm water, a non-abrasive cloth and mild detergent.
- Ball bearing hinges are a maintenance free product.
- Routine inspections of ball bearing hinges are required to check that screws are secured and performing adequately.
- Routine inspections of glass stops are required to ensure stops are secure and well fitted.

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SLIDER DOORS:

- Routine cleaning to insure any dust and debris are clear of the track mechanisms to allow for a safe and proper functioning system.
- SRT mechanisms are a maintenance free product.
- Routine cleaning to insure any dust and debris are clear of the SRT track mechanism to allow for a proper functioning system. Luke warm water, a non-abrasive cloth and mild detergent is to be used.
- Routine inspection of the door stop mechanism is required to ensure proper functioning; adjustments are to be made if required.

GLASS/FILM:

- Products are to be cleaned with a non-abrasive cloth using a detergent that is free of ammonia and salts and has a neutral ph. level.
- Routine inspections are required to ensure performance of product

LOCKS:

- Routine inspection of screws and bolts is required to ensure a proper functioning locking mechanism.
- Mohair/PVC door seals:
- Mohair and PVC seals are subject to wear upon use of the doors. Although not warranted against wear, routine inspection is required to ensure performance.

DOOR PULLS:

- Routine inspection of set screws is required to ensure pulls are tight and adequately performing